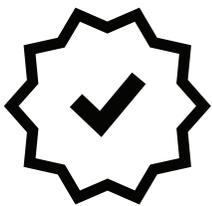


PUREXCHANGE



Introducing the PureXchange, a cutting-edge water softener designed to elevate your water quality. With a service flow rate of up to 26 gallons per minute (gpm), it ensures a constant supply of softened water for your entire home. Optimize the regeneration process by using a down-flow brine cycle with a double backwash feature to enhancing it's cleansing capability. You can customize its regeneration frequency with the day override feature.

With a nonvolatile memory for operational data storage, it delivers consistent performance with minimal hassle. The PureXchange also features treated water regenerate refill and floating reserve for efficient water usage monitoring. Using FDA grade certified high capacity resin and components that are WQA certified, it guarantees reliable and exceptional water softening for your household.



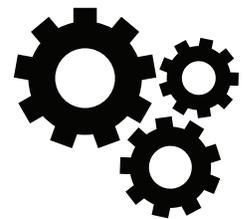
Warranty

Industry leading limited 10 year warranty on core components. Including a comprehensive 2 year warranty on all moving parts.



High-Speed Performance

With a service flow rate of up to 26gpm, enjoy a steady and efficient supply of purified water throughout your home.



Efficiency & Control

Benefit from versatile features like the days override function and a floating reserve that optimizes water and salt usage.

Specification Sheet

GENERAL

Inlet/Outlet Fittings 3/4" to 1.5" NPS
 Cycles Up to 6
 Valve Material Noryl (1) or Equivalent
 Regeneration Up-flow

TANK APPLICATIONS

Water Softener 6" – 13" Diameter

OPERATING PRESSURES

Minimum/Maximum 20 psi – 90 psi

OPERATING TEMPERATURES

Minimum/Maximum 40° – 100° F

CYCLES OF OPERATION

1. Backwash 1st (upflow) 1 – 95 min
2. Regenerate Draw/Slow Rinse (downflow) 1 – 180 min
3. Backwash 2nd (upflow) 1 – 95 min
4. Fast Rinse (downflow) 1 – 95 min
5. 5. Regenerate Refill (in service with treated water) 0.1 – 99.0 or off
6. 6. Service (downflow)

System	Tank Size	Flow Rate	Weight	Height	Width	Inlet/Outlet
32k	8 x 44	9 gpm	71 lbs	52"	8"	1"
40k	9 x 48	12 gpm	79 lbs	56"	9"	1"
48k	10 x 47	14 gpm	92 lbs	55"	10"	1"
56k	10 x 54	14 gpm	100 lbs	60.5"	10"	1"
64k	12 x 48	17 gpm	127 lbs	56"	12"	1"
70k	12 x 52	17 gpm	142 lbs	60.5	12"	1"
96k	13 x 54	18 gpm	186 lbs	58"	13"	1"