

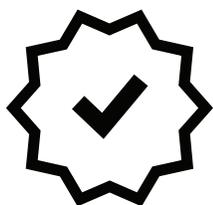
PUREXCHANGE

Pro Series



The PureXchange Pro Series water softener is a powerful solution for eliminating the problems caused by hard water. This innovative system delivers exceptional performance without compromising space, it ensures a steady supply of clean softened water. With a up-flow regeneration and treated water regenerate refill, it optimizes water use during the regeneration cycle. By utilizing a higher recovery rate per pound of salt used during the regeneration cycle in conjunction with a floating reserve and a highly accurate water meter to monitor water usage.

This system maximizes savings in both water and salt usage. Making this the best unit for septic tank use. The use of certified FDA High Capacity Resin guarantees superior quality, while WQA certification ensures reliability. Plus, the variable programmable design minimizes waste water during the regeneration process, providing an ecofriendly solution for your water softening needs.



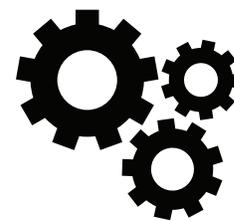
Warranty

Industry leading limited 10 year warranty on core components. Including a comprehensive 2 year warranty on all moving parts.



High-Speed Performance

By utilizing a higher recovery rate per pound of salt used during the regeneration cycle. This system maximizes savings in both water and salt usage.



Efficiency & Control

A powerful solution for eliminating the problems caused by hard water. This innovative system delivers exceptional performance.

Specification Sheet

GENERAL

Inlet/Outlet Fittings 3/4" to 1.5" NPS
 Cycles Up to 6
 Valve Material Noryl (1) or Equivalent
 Regeneration Up-flow

TANK APPLICATIONS

Water Softener 6" – 13" Diameter

OPERATING PRESSURES

Minimum/Maximum 20 psi – 90 psi

OPERATING TEMPERATURES

Minimum/Maximum 40° – 100° F

CYCLES OF OPERATION

1. Regenerate Refill (in service with treated water) 0.1 – 99.0 or off
2. Hold Cycle 60-240 min
3. Fast Rinse (downflow) 15 seconds
4. Regenerate Draw/Slow Rinse (upflow) 1 – 180 min
5. Backwash (upflow) 1 – 95 min
6. Fast Rinse (downflow) 1 – 95 min
7. Regenerate Refill (in service with treated water) 5 seconds
8. Service (downflow)

| System | Tank Size | Flow Rate | Weight | Height | Width | Inlet/Outlet |
|--------|-----------|-----------|---------|--------|-------|--------------|
| 32k | 8 x 44 | 9 gpm | 71 lbs | 52" | 8" | 1" |
| 40k | 9 x 48 | 12 gpm | 79 lbs | 56" | 9" | 1" |
| 48k | 10 x 47 | 14 gpm | 92 lbs | 55" | 10" | 1" |
| 56k | 10 x 54 | 14 gpm | 100 lbs | 60.5" | 10" | 1" |
| 64k | 12 x 48 | 17 gpm | 127 lbs | 56" | 12" | 1" |
| 70k | 12 x 52 | 17 gpm | 142 lbs | 60.5 | 12" | 1" |
| 96k | 13 x 54 | 18 gpm | 186 lbs | 58" | 13" | 1" |